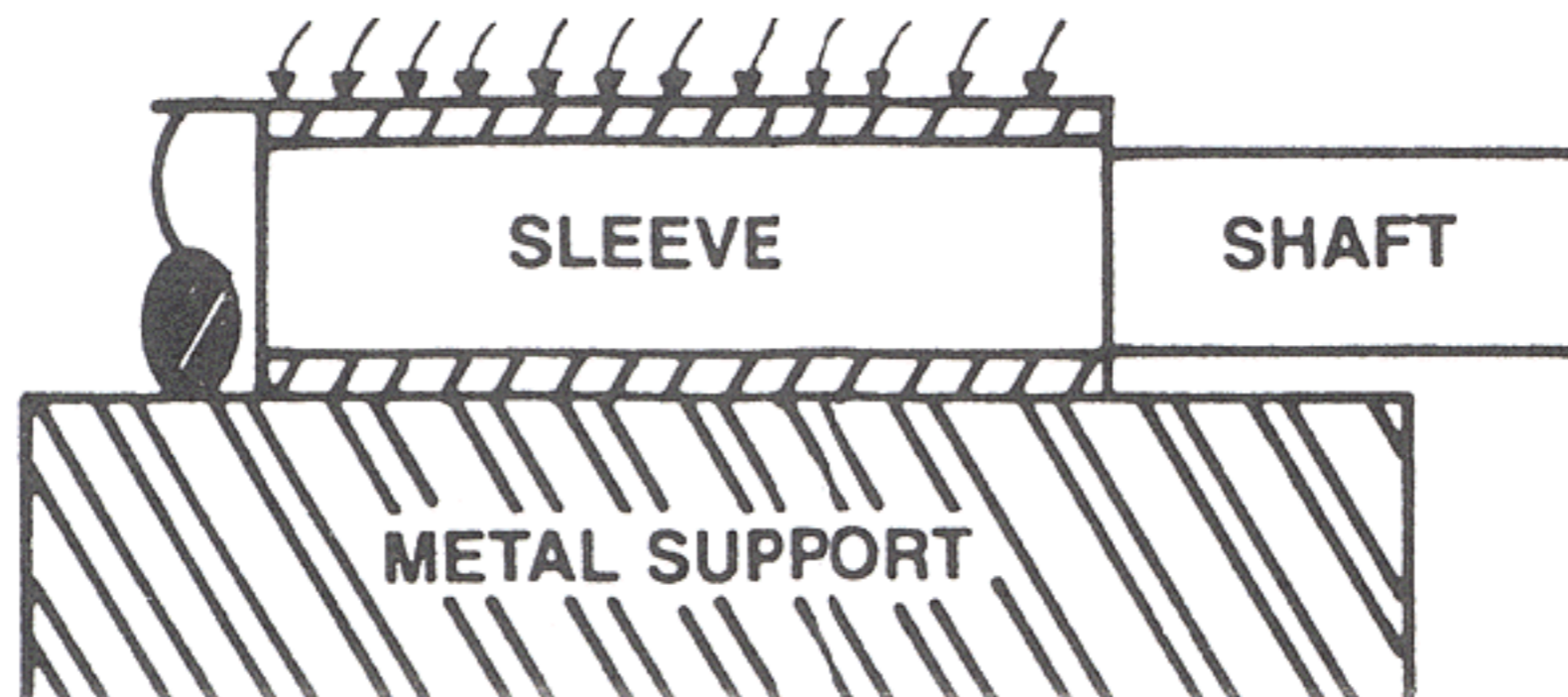


Instructions for Removing & Replacing Shaft Sleeves on Pumps

BALL PEEN HAMMER



1. REMOVE EXISTING SLEEVE

Back up sleeve with a metal object and with the ball of a ball peen hammer strike O.D. of sleeve through its full length. Rotate sleeve 90° and repeat. Keep on rotating 90° and striking until sleeve slips off.

2. CLEAN SHAFT

Use scraper, file, or emery to remove dried sealant from shaft (shaft need not be polished). Shaft must be free of grease or oil. Use a solvent if in doubt of cleanliness.

3. INSTALL NEW SLEEVE

Use liquid Loctite retaining compound to coat the entire sleeve area of the shaft. Slip on new sleeve and rotate it to distribute Loctite Compound evenly. Allow to set for ten minutes before re-assembling pump.

For further information, contact ITT Bell & Gossett,
8200 N. Austin Avenue, Morton Grove, IL 60053,
Phone: (708) 966-3700 — Telex 4949943 — Facsimile (708) 966-9052.